

LEXCAN

# HI-PRO PVC

## Pipe Boots

### DESCRIPTION & USE

Lexcan Hi-Pro PVC Pipe Boots are economical flashings ideal for quick, easy and reliable flashing of pipes.

Using Pipe Boots eliminates the workmanship error in field fabrication and makes flashing pipes a clean and consistent approach.

### FEATURES & BENEFITS

**Double-ribbed cutting guide** – provides easier, smoother and straighter cuts

**Rib design** – keeps the clamp in the proper position for the life of the roofing system

**Saves Money** – provides substantial labour savings compared to field-fabricated pipe flashings

### TECHNICAL DATA

Typical Properties & Characteristics	
<b>Sizes:</b>	19.0mm to 203.2mm (0.75" to 8") O.D. pipe
<b>Packaging:</b>	8 per box
<b>Weight (each):</b>	0.25 kg (0.55 lbs)
<b>Material:</b>	Un-reinforced PVC
<b>Colour:</b>	White

### CAUTIONS & LIMITATIONS

- Store Lexcan Hi-Pro PVC Pipe Boots in a cool, shaded area and cover with light coloured, breathable, waterproof tarpaulins. PVC Pipe Boots that have been exposed to the weather must be cleaned with Lexcan Hi-Pro PVC Membrane Cleaner prior to hot-air welding.
- Lexcan Hi-Pro PVC Membrane Cleaner is specific to PVC Membrane. Do not use Lexcan Weathered Membrane Cleaner on PVC membrane.



### INSTALLATION

Note: Prior to installation, remove all lead and other flashing. The temperature of the pipe must not exceed 71°C (160°F).

1. Cut the Hi-Pro PVC Pipe Boot to the desired diameter as illustrated on the flange of the Pipe Boot. When in doubt, cut smaller size.
2. Pull Hi-Pro PVC Pipe Boot over pipe until base flange is in contact with the membrane. The application of heat to the top portion of the Hi-Pro PVC Pipe Boot, which allows the Boot to stretch, may be necessary to allow installation over the pipe for a secure fit.
3. Mark pipe around the top of the Hi-Pro PVC Pipe Boot and pull the Pipe Boot upwards on pipe, until mark on the pipe is visible.
4. Apply Lexcan Universal Single Ply Sealant below mark. This indicates the top of the installed Hi-Pro PVC Pipe Boot.
5. Pull Hi-Pro PVC Pipe Boot back down over pipe and into position.
6. Hot air weld the Hi-Pro PVC Pipe Boot base flange to field sheet membrane.
7. Complete installation by installing a stainless steel universal clamping ring to provide constant compression of the sealant.