

LEXCAN

HI-TUFF TPO

Primer

DESCRIPTION & USE

Lexcan Hi-Tuff TPO Pipe Primer is a high-solids-content, clear, polymer-based splice primer used to prepare TPO membrane for improved adhesion to pressure-sensitive TPO accessories.

FEATURES & BENEFITS

One-step Primer – allows excellent adhesion of TPO membrane to pressure sensitive TPO accessories

Quick Flash-off Time – for faster installation

TECHNICAL DATA

Typical Properties & Characteristics	
Colour:	Clear/Translucent
Appearance:	Smooth, no lumps
Weight (per 3.79L):	2.95 kg (6.5 lbs)
Solids Content:	15%
Flash Point:	-8°C (18°F)
Packaging:	6 - 3.79 L cans per carton
Shelf Life:	1 year

LEED Information	
Pre-Consumer Recycled Content:	0%
Post-Consumer Recycled Content:	0%
VOC Content:	645 g/L

COVERAGE

One surface: 19 -24 m² (200-250 ft²) per 3.79 L

CAUTIONS & LIMITATIONS

- Use Hi-Tuff TPO Primer full strength. Do not thin. Thinning will affect performance.
- Jobsite storage temperatures in excess of 32°C (90°F) may affect product shelf life. Should the primer be stored at temperatures lower than 15°C (60°F), restore to room temperature prior to use.
- REVIEW THE MATERIAL SAFETY DATA SHEET FOR COMPLETE SAFETY INFORMATION PRIOR TO USE.

APPLICATION

1. Prior to use, stir thoroughly until all settled pigment is blended into the solution. Solids suspended in Hi-Tuff TPO Primer tend to settle; stir the solution frequently during use.
2. Membrane and surfaces to receive Primer must be dry and clean. If necessary, clean membrane with Lexcan Weathered Membrane Cleaner prior to Primer application.
3. Apply Hi-Tuff TPO Primer using a paint brush or medium-nap paint roller. The membrane surface should be uniform in colour with no streaking. Apply Primer to a wider area than the actual splice area to ensure complete coverage.
4. Allow primer to flash off completely before applying pressure sensitive TPO accessories. Drying conditions will vary depending on ambient air conditions.